



PARADISE, INC. FRUIT DIVISION  
Material Specifications for

**ORANGE PEEL, CANDIED**

**A. Raw Material Description:** Orange Peel, Candied

**B. General Specifications:**

1. This product shall be manufactured, packaged, handled, stored and shipped; using GMPs, processed using GLPs and shipped in containers at temperatures under conditions necessary to preserve the quality of the product.
2. The product, including its packaging, shall comply with all applicable local, state and federal laws/regulations relating to foods, pesticides, ingredients, additives, weights and measures, packaging, labeling and coding.
3. There must be written notice given in advance of changes in formulation of this product if such changes affect: (a) the labeling of finished product under federal law; (b) its status under the Food Additive Regulations; or (c) its function under intended usage conditions.
4. When so requested by the purchasing agent, a standard sample shall be submitted by the seller and approved before a purchase contract is made. Deliveries shall match the approved sample.

**C. Physical and Chemical Specifications:**

1. Product Description: Candied Orange Peel,
2. Ingredient Listing: Orange Peel, Corn Syrup, High Fructose Corn Syrup, Citric Acid. Preserved with: 1/10 of 1% Benzoate of Soda, Sorbic Acid, Sulfur Dioxide.
3. Appearance: Diced Orange Peel
4. Size: 90 percent should be same general size and shape
5. Flavor: Clean Sweet Orange, No Flavor Added.
6. Color: Yellow, Light to Medium, No Color Added
7. Product shall be free from extraneous material indicative of contamination, infestation, spoilage, unsanitary conditions or adulterations.
8. Brix: 73—77
9. Total Sugars: 70—76%
10. pH: 3.1.—3.8
11. Sulfur Dioxide: less than 100 ppm

**D. Microbiological Specifications as Stated in Letter of Guarantee**

1. Microorganisms known to cause food poisoning/food intoxication shall be Absent from the material
2. Salmonella: Negative                      Shigella: Negative  
E. Coli:        Negative                      Coliform: Less than 10 per gram  
Yeast/Mold: Less than 10 per gram  
Standard Plate Count: less than 100 per gram

Xerotolerant Yeast/Mold: less than 10/gram  
Sulfur Dioxide less than 100ppm

**E. Kosher Certification:**

1. A current letter of Kosher certification recognizable by the Orthodox Union provided upon request.
2. The appropriate Kosher symbol shall appear on each product container. This symbol (Circle U) shall be printed on the container in a readily identifiable location.

**F. Shipping:**

1. All trucks used for transporting food items must be clean, dry and free from conditions that could result in contamination of raw material.
2. Less than truckload (LTL) quantities must not be shipped with any substance(s) of a poisonous, harmful or deleterious nature.

**G. Storage:**

1. Product should be stored in unopened packaging at ambient temperature of 40-80 F.

**H. Shelf Life:**

1. When stored under the recommended storage conditions listed above, the shelf life, once packed will be 24 months.

**I. SQF Certified**

1. Paradise Inc. Fruit Division is SQF certified.