

Technical Data Specification - External Copy Confidential and Proprietary

SAP Specification Number SAP Material Number Description 40000000846 10436 BLAN ALM FLOUR X-

FINE C 25 LB CTN

Effective Date
Date of Last Change
Status

08/29/2017 08/23/2019 Released

10436 BLAN ALM FLOUR X-FINE C 25 LB CTN

Product Information:

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Customer: BLUE DIAMOND GROWERS	
Country of Origin:	US
Halal	Suitable
Kosher for Passover	Suitable
GMO Free	Suitable

Ingredient Statement: Almonds

Pasteurization:

Product Pasteurized? Yes

Pasteurization Method: Blanched

Product is produced in accordance with the Food Safety Modernization Act's Current Good manufacturing practices, Hazard analysis, and Risk-Based Preventive Controls for Human Food, and complies with the Federal Food, Drug and Cosmetic Act as amended.

Physical Properties:

Property	Min Limit	Target	Max Limit	Unit of Measure	Sieve Size	On or Thru	Foreign Material	Parameters
Moisture			6.0	%				
Skins - Grid Test		0.2	1.0					Avg skins & dark pcs 2" x 2"

Product Notes:

Microbiological Properties:

Property	Max Limit	Unit of Measure	Result	Test Method
Standard Plate Count	< 10,000	CFU/g		AOAC 990.12
Total Coliforms	< 200	CFU/g		AOAC 991.14



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E. coli	< 10	CFU/g		AOAC 991.14
Yeast and Mold	< 1,000	CFU/g		AOAC 2014.05
Salmonella			Negative in 375 g	AOAC 2016.01

Chemical Properties:

Property	Max Limit	Unit of Measure	Test Method
Aflatoxin	20	ppb	AOAC 991.31 and AOAC 999.07
Peroxide Value	5.0	meq/kg	AOCS Cd 8-53
Free Fatty Acid	1.5	%	AOCS Ca 5a-40

Sensory Properties:

Property	Description	Method
Appearance	Meal/Flour	Organoleptic
Aroma	Free of rancid or off odors	Organoleptic
Color	Blanched, creamy white meat	Organoleptic
Taste	Free of rancid or off flavors	Organoleptic
Taste	Typical flavor of almonds	Organoleptic

Packaging and Storage Properties:

Batch Information:	Batch Number is a 10-digit process specific number beginning with "1" Manufacturing Reference Number format: LJJJYY#### or LOTJJJYY####(JJJ=Julian day, YY=last
	two numbers of the year, #### = line number)
Storage Type:	25 lb CARTON
Shelf Life (Days):	547
	Store product in a cool, dry, odor free area away from
Recommended Storage:	direct sunlight at 35-45°F (1.7-7.2°C) and 55-65%
	relative humidity.

Allergens:

Allergen Name	Exceptional Value Description
Artificial Colors	Does Not Contain
Celery	Does Not Contain
Cereals Containing Gluten	Does Not Contain
Crustaceans	Does Not Contain



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Eggs	Does Not Contain
Fish	Does Not Contain
Lupin	Does Not Contain
Milk	Does Not Contain
Molluscs	Does Not Contain
Monosodium Glutamate	Does Not Contain
Mustard	Does Not Contain
Peanuts	Does Not Contain
Poppy Seeds	Does Not Contain
Sesame Seeds	Does Not Contain
Shellfish	Does Not Contain
Soy	Does Not Contain
Sulphites	Does Not Contain
Sulphur Dioxide And Sulphites	Does Not Contain
Tree Nuts	Contains
Wheat	Does Not Contain
Gluten	Does Not Contain